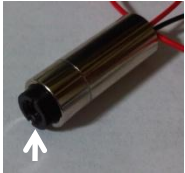


# Accessory Lens Installation



Standard 12X30mm module

Collimation lens

1. Unscrew collimation lens from laser module body. Note that there are two sides to the lens. The narrower (point) side of the lens is always inserted towards the laser diode in the module case.



2. Locate the mounting ring and accessory lens. Note that the accessory lens has a rough and a smooth side. The rough side must be installed pointing towards the laser source, the smooth side is the aperture, or the exit, of the laser.



3. Mount the accessory lens into the mounting ring, the smooth side going in first. After this is completed, screw the collimation lens, wide aperture towards the accessory lens, into the lens / mounting ring assembly.



4. Reinstall the newly assembled collimation and accessory lens unit into the laser module. Power laser and adjust the lens for best collimation focus point.



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